State of California AIR RESOURCES BOARD

EXECUTIVE ORDER U-R-19-15

Relating to Certification of New Heavy-Duty Off-Road Equipment Engines

DAEWOO HEAVY INDUSTRIES, LTD.

Pursuant to the authority vested in the Air Resources Board by Sections 43000.5, 43013 and 43018 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-45-9;

IT IS ORDERED AND RESOLVED: That the following Daewoo Heavy Industries, Ltd., 1997 model-year engine, with rated power between 175 and 750 horsepower, and exhaust emission control systems are certified as described below for use in heavy-duty off-road equipment:

Typical Equipment Usage: Construction and Industrial Equipment

Fuel Type: Diesel

Engine Family	<u>Liters (Cubic Inches)</u>	Exhaust Emission Control Systems and Special Features
VDW14.6R6ARA (DV15TVEA)	14.6 (876)	Turbocharger

Engine models and codes are listed on attachments. Production engines shall be in all material respects the same as those for which certification is granted.

The total hydrocarbons (THC), carbon monoxide (CO), nitrogen oxides (NOx), and particulate matters (PM) certification exhaust emission standards, in grams per brake horsepower-hour (g/bhp-hr), and the opacity of smoke emission standards, in percent (%), during acceleration (Accel), lugging (Lug), and peak (Peak) modes, for this engine family are (Title 13, California Code of Regulations, Section 2423):

Exhaust Emissions (g/bhp-hr)				<u>Smoke</u>	Smoke Opacity (%)			
<u>THC</u>	<u>co</u> _	<u>NOx</u>	<u>PM</u> _	Accel	Lug	<u>Peak</u>		
1.0	8.5	6.9	0.4	20	15	50		

The THC, CO, NOx and PM exhaust emission certification values, in g/bhp-hr, and the opacity of smoke emission certification values, in percent (%), for this engine family are:

	Exhaust	Emission	(g/b)	np-hr)	Smoke_0	Dpacity ((%)
Engine Family	THC	<u>co</u>	NOx	<u>P</u> M	Accel	Lug	<u>Peak</u>
VDW14.6R6ARA (DV15TVEA)	0.2	0.7	4.8	0.1	7	2	17

BE IT FURTHER RESOLVED: That the listed engine models comply with the "Exhaust Emission Standards and Test Procedures--Heavy-Duty Off-Road Diesel Cycle Engines" (Title 13, California Code of Regulations, Section 2423) for the aforementioned model year.

BE IT FURTHER RESOLVED: That the listed engine models also comply with the "Emission Control Labels--1996 and Later Heavy-Duty Off-Road Diesel Cycle Engines" (Title 13, California Code of Regulations, Section 2424) for the aforementioned model year.

BE IT FURTHER RESOLVED: That for the listed engine models, the manufacturer has submitted the materials to demonstrate certification compliance with the Board's emission control system warranty provisions (Title 13, California Code of Regulations, Section 2425 et seq.).

Engines certified under this Executive Order must conform to all applicable California emission regulations.

Executed at El Monte, California this

Judy of paulary 1998

R. B. Summerfield, Chief Mobile Source Operations Division

A15

LARGE ENGINE MODEL SUMMARY

Manufacturer: Daewoo Heavy Industries, Ltd.

EPA Engine Family: VDW14.6R6ARA

DV15TVEA

Process Code: New Submission

Manufacturer Family Name:

Emission Control Device Per SAE J1930 (lbs/hr)@peak torque 75.7 lb/hr Fuel Rate: Fuel Rate: mm/stroke@peak torque 131+/-5cu.mm Torque @ RPM (SEA Gross) 880 @ 1300 Fuel Rate: (lbs/hr) @ peak HP (for diesels ordy) 109 lb/hr Fuel Rate: mm/stroke @ peak HP (for dieset only) 126+/-5cu.mm 295.9 @ 2000 BHP@RPM (SAE Gross) **Engine Model DV15TVEA Engine Code** ΥX